# Woodworkers Club

### OF HOUSTON

**VOL. 8, NO. 12** 

DECEMBER, 1992

#### Officers

**Denis Muras** Jack Conry Bill Smith

- President 943-7745

- Vice President 463-7352 - Sec./Treasurer 356-6509

Sharon Buckley - Newsletter Editor 944-6739

#### **Board of Directors**

- 497-5718 **Ed Burger** Joe Cook - 862-5623

Zatis Murphy - 469-3563

Don Sloan - 688-8986

#### NOVEMBER MEETING

Our scheduled speaker cancelled at the last minute, so Jack had to scramble to find a

replacement.

Zatis Murphy came to the rescue with a program on how he makes makes wooden pens. Zatis took a clinic from Ed Burger and read the articles in American Woodworker and Wood magazine. Ed told Zatis that after practice he could make a pen in 20 minutes.
After making 120 pens and 100 pencils he said that he can make a complete pen or pencil in 20 minutes.

Zatis buys his pen, pencil and turning supplies from Craft Supplies in Provo, Utah phone number 1-800-551-8876.

Pens look best made out of any good hardwood, any color, any grain preferably with a constrasting grain. Woods such as Zebra wood, Purple Heart, Curly Maple, Cocobolo, Ash, Oak or Padouk which starts out a UT orange

but turns into Aggie Maroon.

To highlight the grain cut your blanks at an angle to the grain, when cutting out a matching pen and pencil set cut them out side by side. Blanks are  $5/8" \times 5/8" \times 5$  inch long. These are too short to cut out on a table saw so Zatis cuts them out on the bandsaw. He has his own system for marking each pen so that he can match them up later.

Zatis sets up a stop on his chop saw to cut these blanks in half--carefull pens have a

different lenght than the pencils.

He then drills a 7mm hole down the center-you can chuck it in the lathe or drill on a drill press using a fence and a stop block, Zatis holds the blank in a wooden hand screw. Plunge the drill slowly, clear the chips often and continue drilling till through--drill press speed should be about 1100RPM.

Next you insert the brass tube into the hole, to insert the brass into the hole, Zatis uses a 1/4" wood dowel inserted into the brass tube. He places a few drops of ZAP A GAP (super glue) on the brass tube, make sure the brass

tube is flush with the wood.

The wood blank in then inserted on a mandrel on the lathe, besure to use a ball bearing

You will also need a 3" wide tool rest, if you cannot find a tool rest this small for your lathe, do what Zatis did. Buy a 6" wide tool rest and Hacksaw off the ends to make a 3" wide tool rest.

Zatis uses a 1/2" gouge to rough down the

shape and a skew to true up.
He then sands down with wet/dry 220 grit with the lathe turning, then 320 grit with the grain and with the lathe off. He then uses 400 grit to 600 grit and while the lathe is spinning he uses 0000 steel wool.

Zatis uses a padding lacquer which Crafts

Supply calls French Polish.

While the lathe is running he waxes the pens

with a liquid wax or a wax stick.

True up the end by just touching on the sander, the pen clip is recessed down into tube, with a notch cut for the clip. Zatis uses a magnifier for close work and a dremel tool to cut the notch. He uses a woodworkers vise to press fit the pens together.

Fountain Pens are also available.

Remember you are only limited by your imagination.

#### OFFICERS FOR 1993

Election of officers were held and the following members were elected to serve in

PRESIDENT: **Bud Froelich** VICE-PRESIDENT: Ted Kurland SEC./TREAS.: Joe Wainright BOARD MEMBER: Art Chester BOARD MEMBER: Jack Conry **BOARD MEMBER: Denis Muras** BOARD MEMBER: Bill Smith

#### ANNUAL BANQUET

We are working on having our Banuet probably in February. Our objectives are to

increase the quality of the food, hold the line on costs and increase attendance. Next month we should have more information and an attendance form.

#### **WORKSHOPS AND CLINICS**

Denis Muras said he will hold a toy making clinic but would like some ideas on what aspects he should cover.

SAFETY Fire Prevention and Fire Extinguishers By Zatis Murphy

Zatis handed out pamplets on fire prevention

and fire extinguishers.

For solvent and electrical fires use CO 2, for wood you need dry chemical to cool the wood. Extinguishers are rated thus:

Class A B C is best, Class B C not for wood.
Our resident Fire Chief Tom Talasek
recommends not to buy an extinguisher with plastic heads.

Before discarding that extinguisher besure to

expell the pressure.

#### **NOVEMBER PROJECT--CHRISTMAS GIFTS** Preston Smith made a Nativity Scene.

Don Sloan told us about some pin stripped italian cutting boards.

**DECEMBER PROJECT---CLOCKS** Lets see lots and lots of clocks.

#### SHOW AND TELL

Jimmie Harp made a Cedar chest with carved top. The chest is lined with tongue and groove cedar closet lining. Jimmie finished the outside with Bartley's Pennsylvania cherry.

Ed Smith made a model T ford from Norm Marshall plans. He changed the head lights to place them in the correct location.

Michael Turner made a lamp stand from a track light that he picked up at a garage sale.

Chuck Maxwell made some raised panel doors for a childs play house.

doors for a childs play house.

**GROUP PURCHASES** 

time so don't miss out.

We have had a lot of requests for the Aluminum clamps that we bought as a group years ago. We have contacted the company and they are willing to sell to us direct. The price will depend on how many we purchase. The clamps are sold in boxes of ten. Don Sloan will coordinate and will take a survey at the December meeting as to quantity and lengths. December meeting as to quantity and lengths. If you want to purchase these clamps and cannot attend the Dec. meeting talk to Don. We should have prices listed in the January Newsletter and will take orders for these clamps at the Jan. meeting with your money. This may be the one and only for a very long time so don't miss out

PEN AND PENCIL SETS Would you be interested in buying these items in bulk? We have alot of members making pens and pencils and you can save alot of money by buying in bulk. Last year a couple of members got together and

purchased 200 and saved quite a bit of money on each set. We could all get together and buy 500 pens and pencils and save even more. A few months ago we told the member. about a place to purchase Titebond glue at a discount--Stacy Sales 404 Washington Reg. Titebond \$9.50 497-8693

Titebond II \$13.50 Gal.

**CHARITY SALE OR SOMETHING ELSE?** 

There has been suggestions from the members and from the officers that we might get better participation in our yearly charity project if we tried something else. At the last board meeting it was suggested that we get together in groups and make Toys for Tots or toys to donate to the Shriners or to the Texas Childrens Hospital, etc.

What do you think? Would this be a better idea or would you prefer to continue as whave in the past? Please let your wishes be known, so we can start planning for next year.

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#### **DECEMBER MEETING**

WHEN: DECEMBER 12, 1992 9:00 A. M.

WHERE: BAYLAND COMMUNITY CENTER

ON BISSONNET AT HILLCROFT

PROGRAM: The program will be presented by Don Price of Paul's Mill and Door, on the making of doors.

#### 1993 DUES

The Dues for 1993 are due by January 9, 1993. Please note the deadline!! If your dues are not received by the 1st meeting of the New Year we cannot guarantee that your name will appear in the 1993 Yearbook and you will not receive the February Newsletter. This deadline will help to get the 1993 Yearbook with roster out much sooner than in past years. We will also be making new Name badges at this same time for paid members. So don't forget to get those dues in no later than the January meeting.

TO JOIN W.W.C. OF HOUSTON FOR 1993, BRING TO THE REGULAR MEETINGS OR SEND YOUR DUES TO WOODWORKERS CLUB OF HOUSTON P.O. BOX 34481, HOUSTON, TEXAS 77234. MAKE CHECKS PAYABLE TO WOODWORKERS CLUB OF HOUSTON. SEE FORM BELOW FOR DUES INFORMATION.

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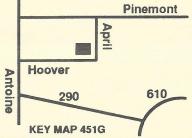
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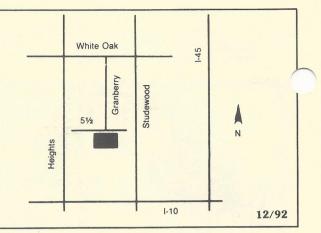
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